

TEST

DART AEROSPACE LTD		Work Order:	P601-571-572
Description: Wheel Assembly (R22/R44)		Part Number:	D3399-041
Dwg: D3399 Rev. A		Qty:	4
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	05.07.19	4
2	PG	Issue P/O: For Wheel Assembly P/N: 0DE93-869A Possible Supplier: Benson	N/A	RE 05.07.19	
Product Specification sheet is required					
3	RG	Receive and Inspect for transit damage Ensure Product Specification sheet is attached			
4	MFA	Remove bearings from wheel and discard	CPL	05.07.19	4
5	MFA	Apply LPS3 heavy rust inhibitor inside of the hub.	CPL	05.07.19	4
6	MFA	Insert new bearings Pick 4 WHEEL ASSEMBLY D3399-041 Qty Part Number Description Batch 2 KML-6202RD Bearing M16703	CPL	05.07.19	6
7	QC5	Inspect work to Step 6	TH	05.07.20	4
8	ST	Identify and Stock USE ON GHW R22/R44 A TEST LOAD	TH	05.07.20	4
9	AC	SPLIT CHARGE TO P601-571 & P601-572 Cost / part: _____			
10	DC	Close W/O Inspect Level 21			

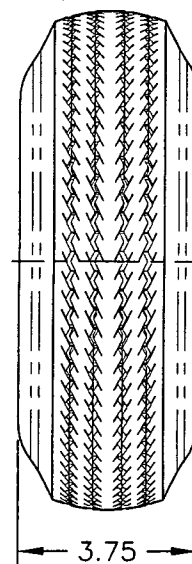
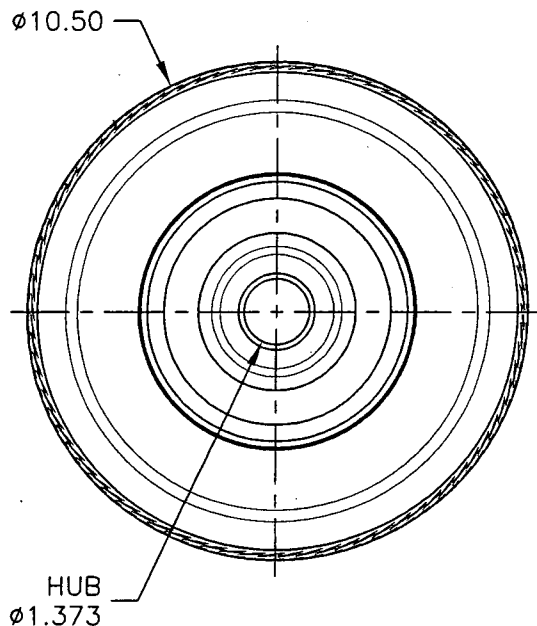
Rev	Date	Change	Revised By	Approved
A	05.03.10	New issue	KJ/JLM	
B	05.04.13	Added Step 5; revised step 7	KJ/JLM	

RELEASED
15.04.19



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3399	REV. A SHEET 1 OF 1
DATE 05.02.17		TITLE R22/R44 WHEEL ASS'Y	SCALE 1:4
A	05.02.17	NEW ISSUE	

RELEASED
[Signature]
05/02/22



TIRE/RIM ASS'Y P/N (POSSIBLE SUPPLIER)	TIRE STAMPING	MAXIMUM INFLATION LOAD	BEARING P/N (POSSIBLE SUPPLIER)
ODE93-869A (BENSON)	3.40/3.00-5	150 PSI	KML 6202 RD (GENERAL BEARING)

D3399-041 R22/R44 WHEEL ASSEMBLY


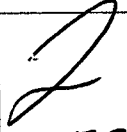
NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-07-20	6	3x KML-6202RD seal is damaged; bearings are used.		Scrap and replace with new bearings.	 05-07-20			 05-07-20

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____